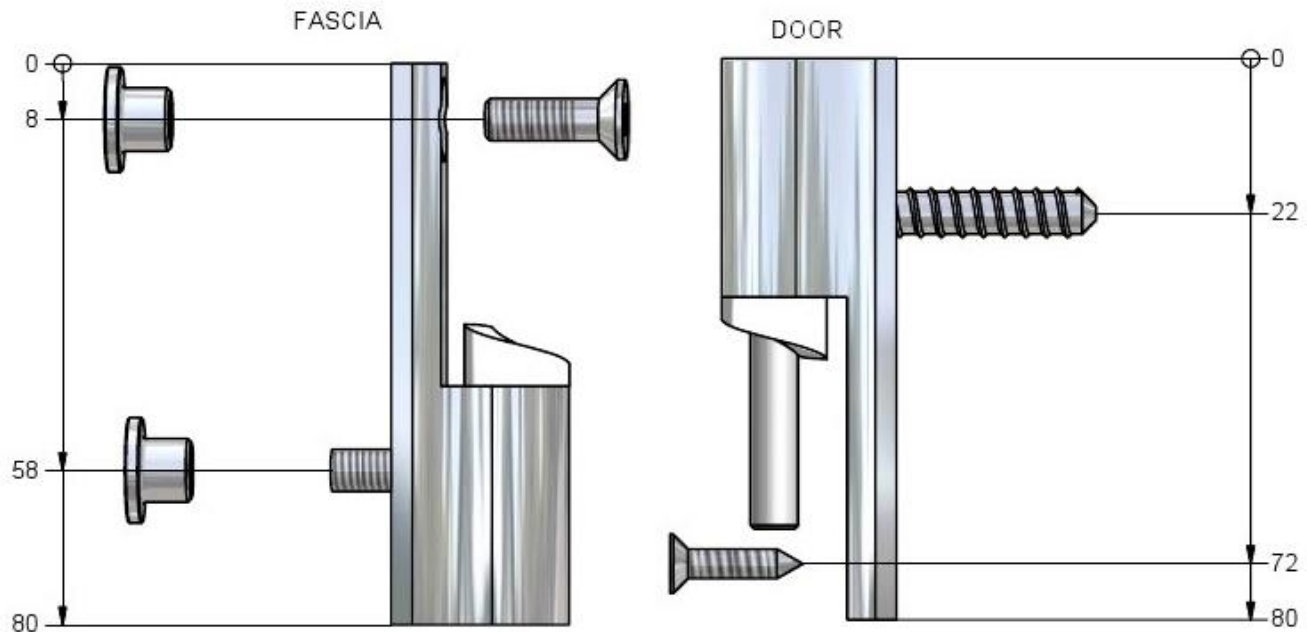


Hinges Assembly Instructions



- 1 THE HI-4/4 HINGES ARE THROUGH FIXED THROUGH THE BACK OF THE FASCIA AND FACE FIXED TO THE EDGE OF THE DOOR.
- 2 THE DOOR AND FASCIA NEED TO BE PRE DRILLED TO THE DIMENSIONS SHOWN ABOVE.
- 3 TO BE SURE OF TROUBLE FREE OPERATION OF THE HINGES IT IS IMPORTANT TO BE ACCURATE WHEN DRILLING THE HOLES.
- 4 THE HINGE CAN NOW BE DISMANTLED BY REMOVING THE SCREW IN THE HINGE PIN AND PULLING APART. WHEN FITTING THE HINGES IT IS IMPORTANT TO ALIGN THE RELEVANT PIECES AS VERTICAL AS POSSIBLE TO PREVENT BINDING.
- 5 ONCE THE HINGES ARE ALIGNED VERTICALLY WITH THE HINGE PIN POINTING DOWNWARDS THEY CAN BE SECURED WITH THE SCREWS PROVIDED.
- 6 LIFT THE DOOR INTO PLACE AND TEST TO ENSURE SMOOTH OPERATION OF THE HINGES. IF SATISFACTORY SECURE BOTH HINGES WITH THE SCREW WHICH WAS REMOVED FROM THE HINGE PIN.

HOLE SIZES

DOOR $\varnothing 4.5$ MM 35MM DEEP

FASCIA $\varnothing 9.5$ MM THROUGH